

Wichita's Equus Beds ASR Experience

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Project Manager

Oklahoma Governor's
Water Conference 2015

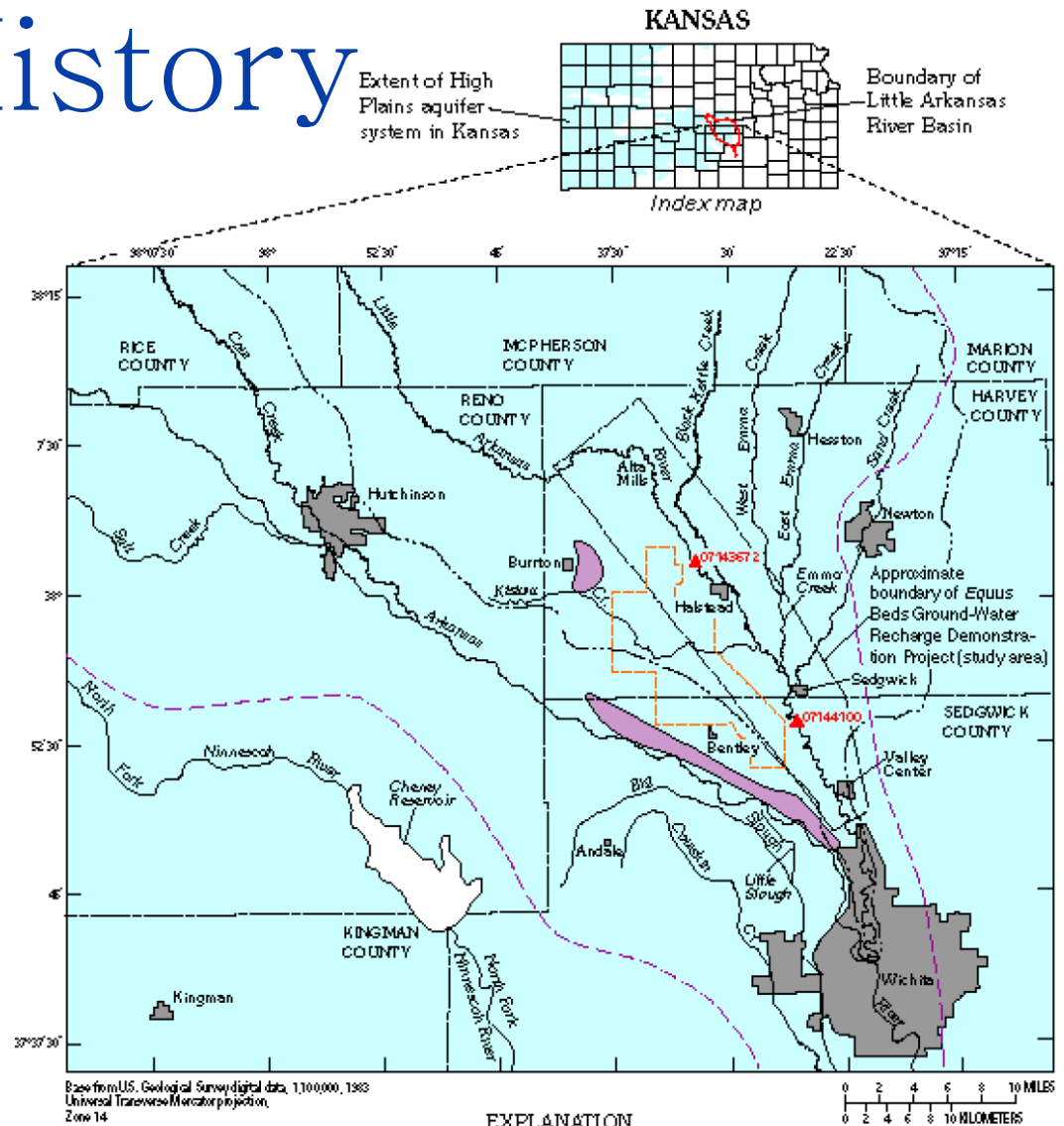
Agenda

- ▶ Brief Program History
- ▶ ASR Demonstration Project
- ▶ Phase I Overview
- ▶ Phase II Overview
 - Wellfield
 - SWTP and Intake
- ▶ Results and Continued Work

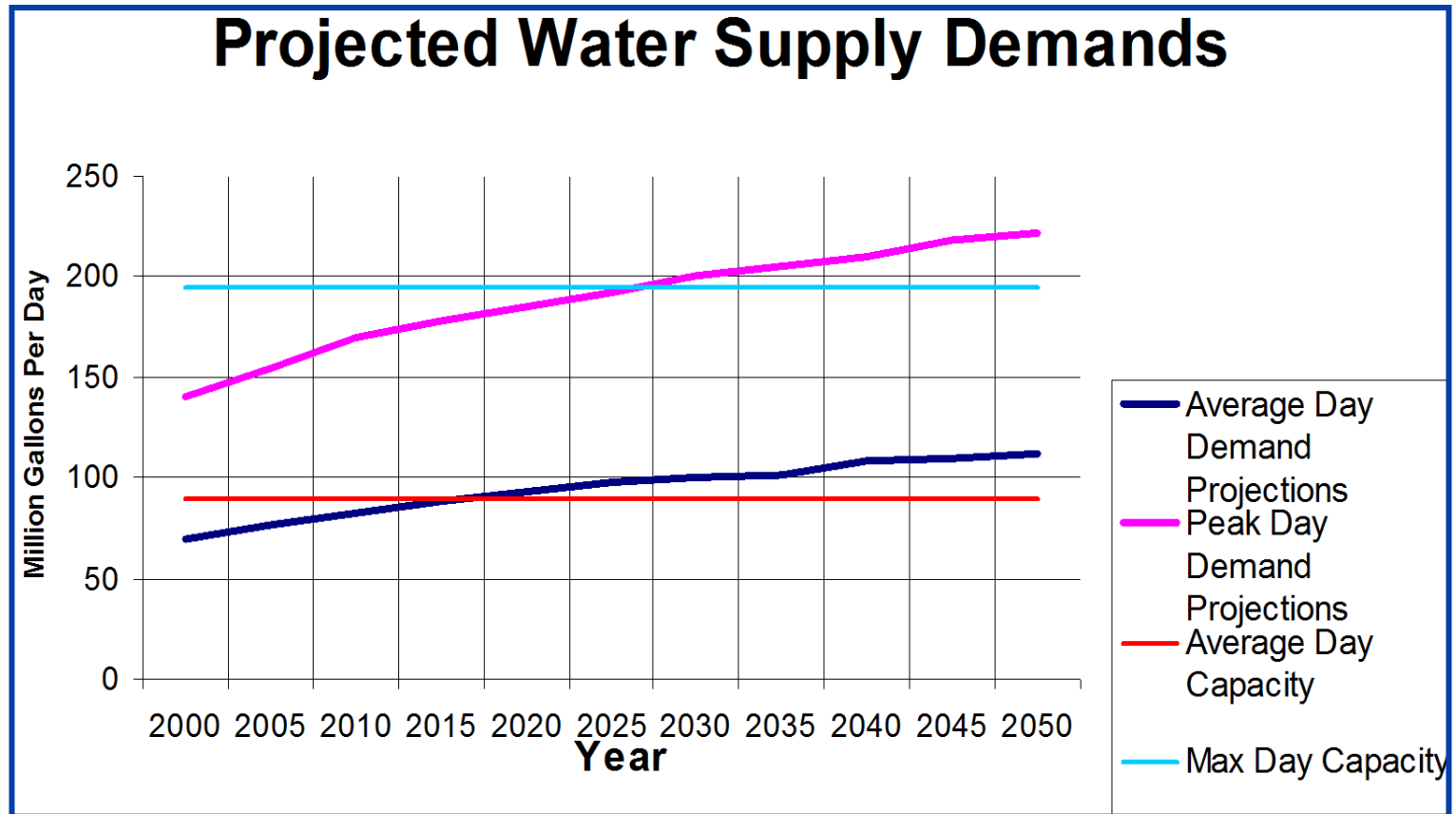
Program History

▶ City of Wichita Background Info

- Largest city in KS
Pop. 390,000
- Largest water provider
125 MGD max.
- Two main water sources
Cheney Reservoir
Equus Beds Aquifer



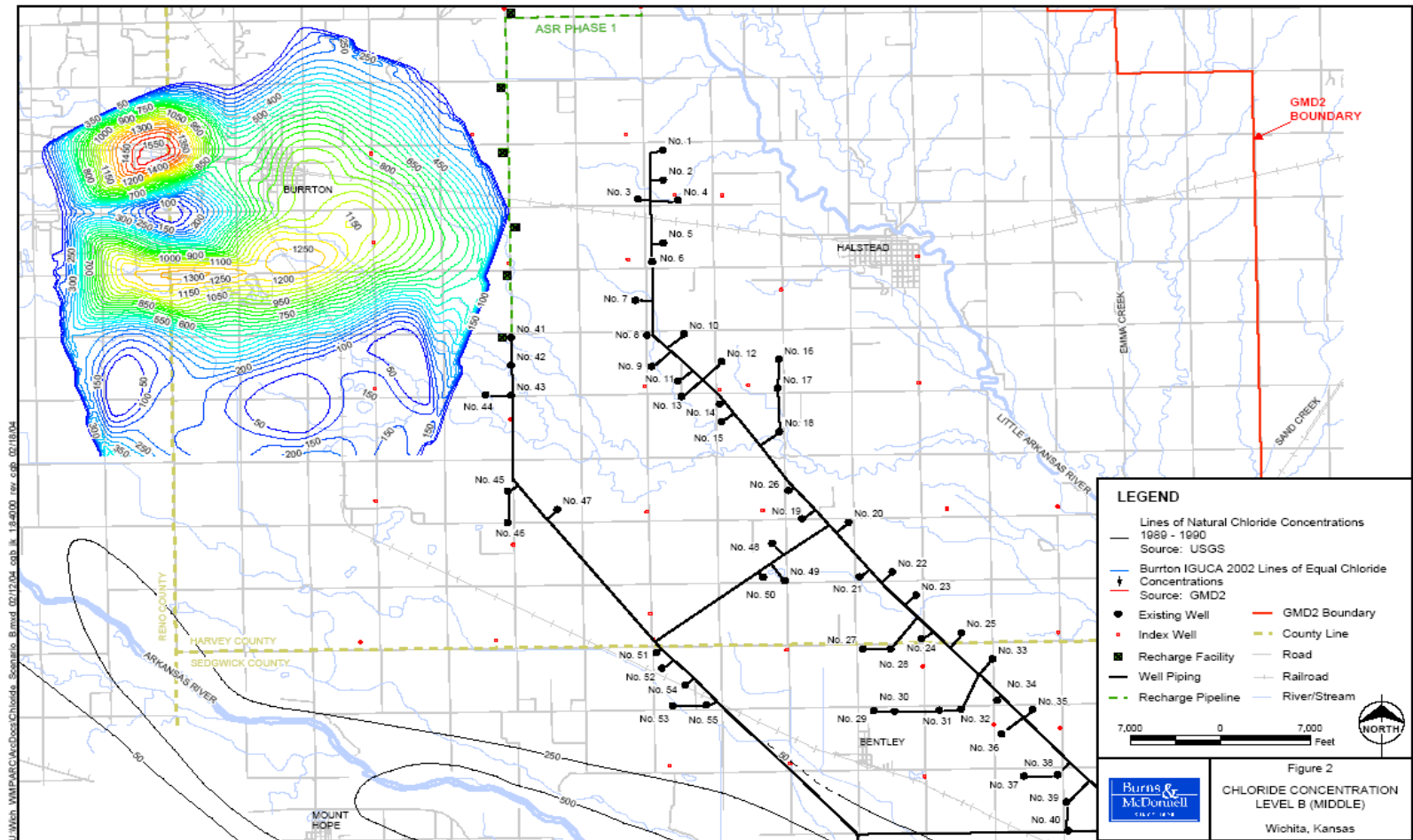
Program History



- ▶ City began looking for future water supplies in the 1980s

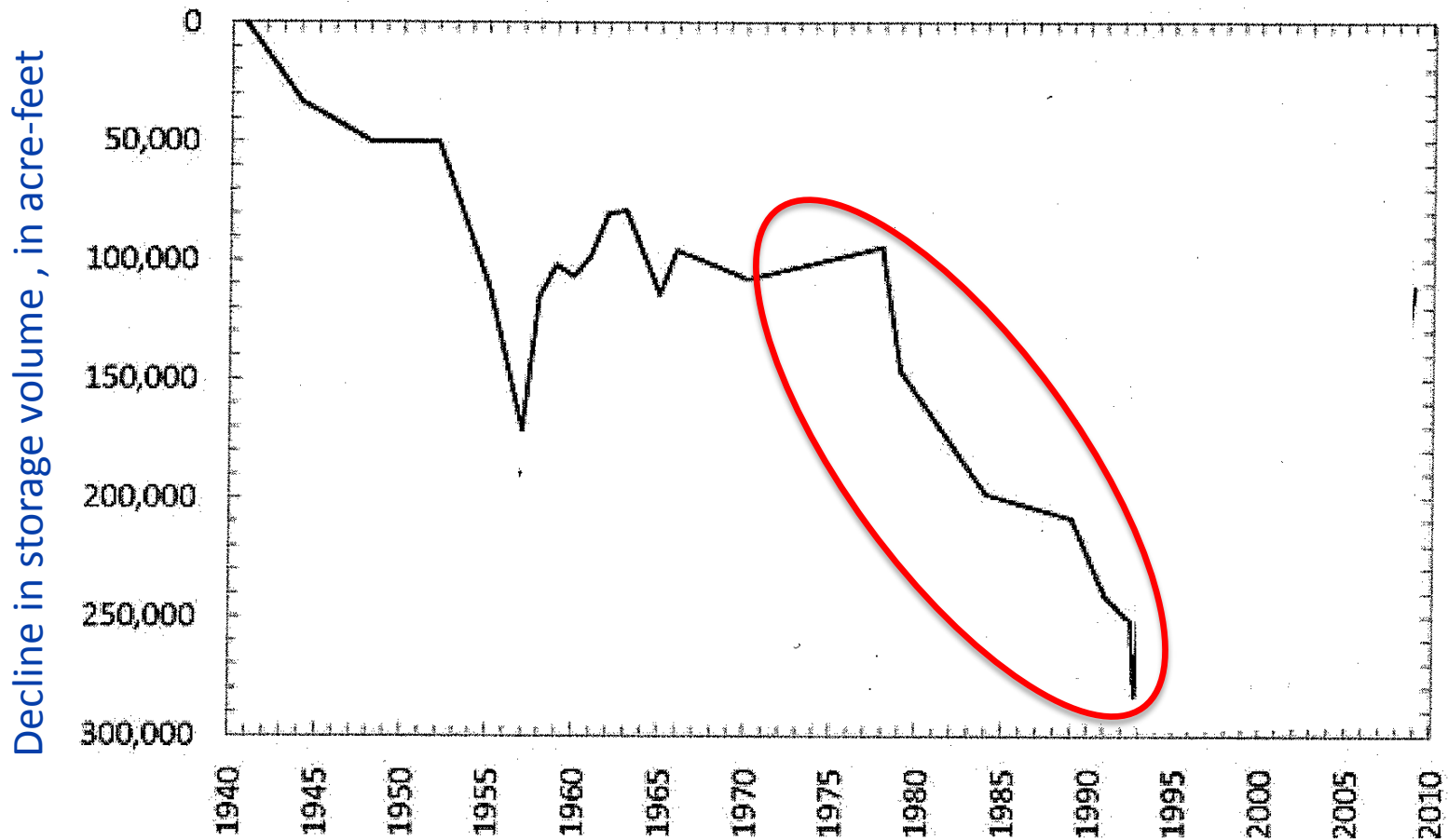
Program History

Chloride Migration Threatens Supply



Program History

Overuse of the Resource – Municipal & Agriculture



Decline in storage volume, since 1940

Program History

Integrated Local Water Supply Plan (ILWSP)

- ▶ 27 water supply alternatives evaluated
- ▶ Approved in 1993 to meet the City's needs through 2050

- ▶ Major Recommendations:
 - Change strategy to 60% surface / 40% well water
 - Implement ASR to develop a sustainable groundwater resource

Program History

Challenges of an ASR Project

- ▶ Historical/Regulatory Challenges
 - 1st ASR project in Kansas
 - No regulations in place to administer an ASR project
 - Water rights and accounting considerations
 - No regulations in place for Bank Storage Wells

Program History

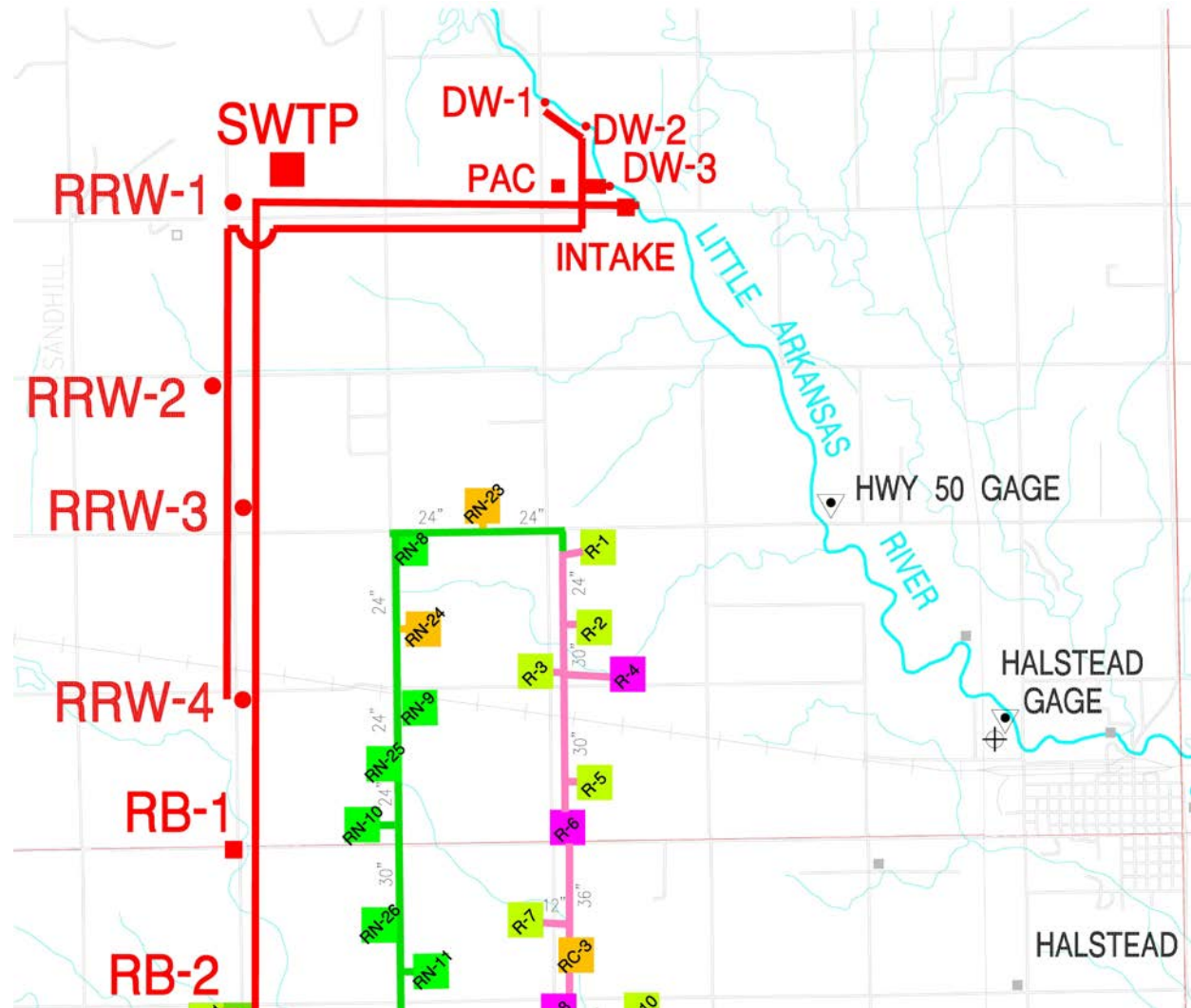
ASR Demonstration Project

- ▶ Activities through Oct. 1999
 - Worked with DWR & GMD2 to develop regulations
 - Evaluated treatment technologies
 - Evaluated recharge techniques
 - ▶ Basins
 - ▶ Wells
 - ▶ Trenches
 - Evaluated water capture techniques
 - ▶ Direct SW diversion
 - ▶ Bank storage wells
 - Public update meetings
- Began conceptual design of full-scale recharge and recovery system



ASR Phase I Overview

- ▶ 1999–2006
- ▶ Developed regulations
- ▶ Local, regional, & state involvement
- ▶ Public outreach
- ▶ Water sources
 - Surface water intake
 - 3 Diversion wells
- ▶ Recharge points
 - 4 Recharge wells
 - 2 Recharge basins
- ▶ Slow migration of chloride plume



Surface Water Intake

Capture Wet Weather Flows Directly from River



Phase I Water Treatment

PAC Pretreatment to Remove Atrazine from Surface Water

- ▶ Surface water treatment plant to treat to Drinking Water Standards



ASR Phase I Overview

Bank Storage Wells



Recharge Recovery Wells (RRWs)



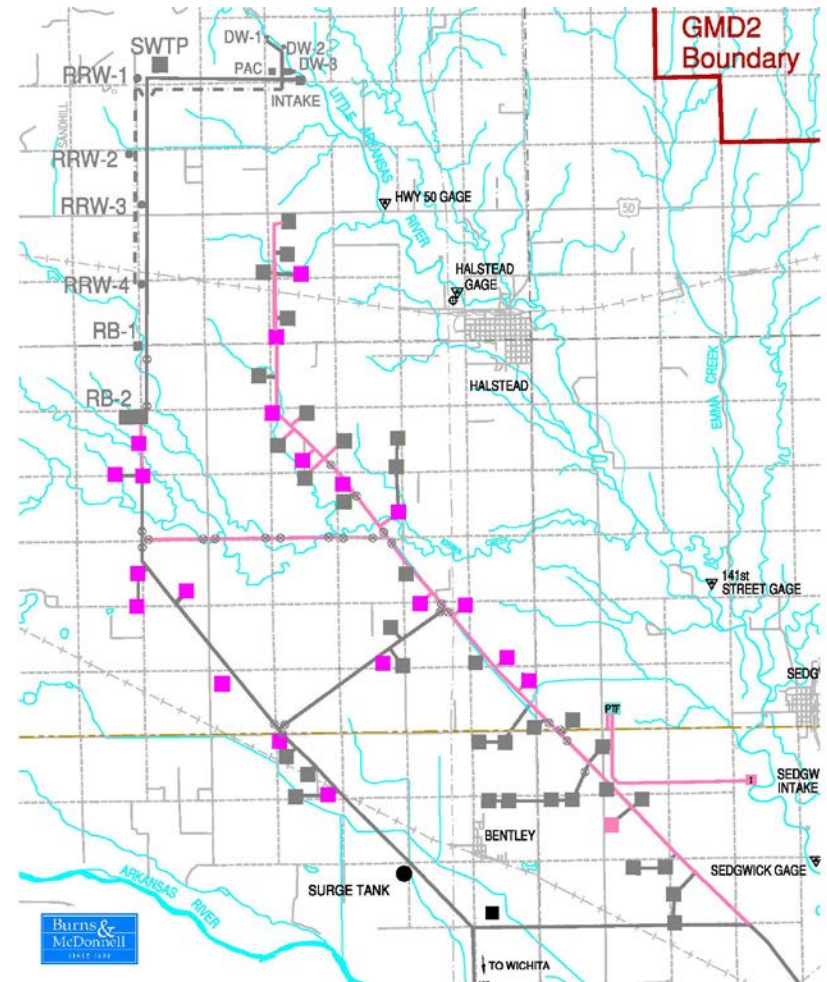
Recharge Basins



ASR Phase II Overview

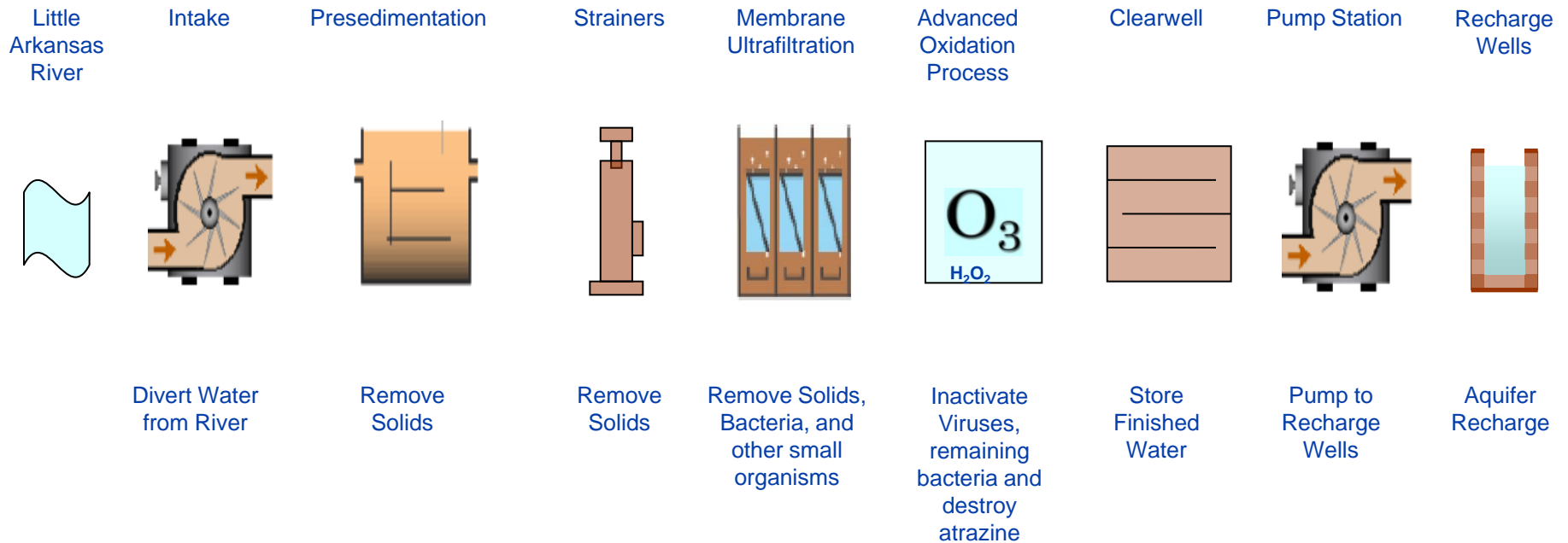
Above-base Flow, Treatment, Aquifer Recharge

- ▶ Above-base flow captured at surface water intake
- ▶ Treatment at SWTP to Drinking Water Standards
- ▶ 30 MGD Capacity
- ▶ Recharge to Aquifer
 - 30 RRWs
 - 1 Recharge basin



Phase II Overview – SWTP & Intake

General Process



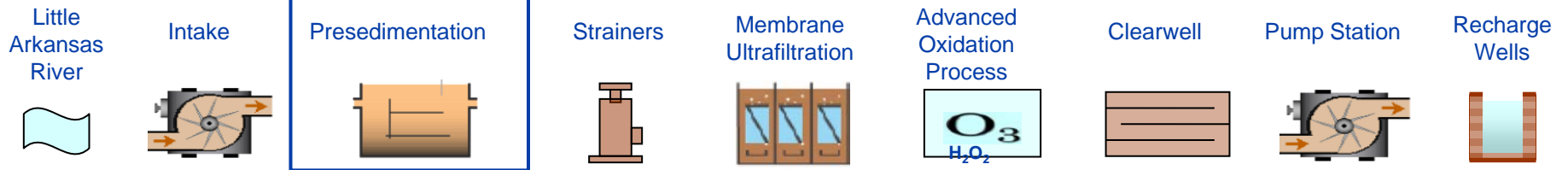
Phase II Overview – Intake

Divert Water from Little Arkansas River



Phase II Overview – Intake

Remove Solids



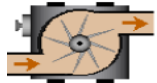
Phase II Overview – SWTP

Remove Solids

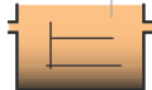
Little
Arkansas
River



Intake



Presedimentation



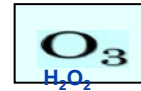
Strainers



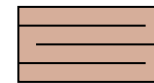
Membrane
Ultrafiltration



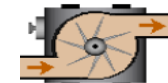
Advanced
Oxidation
Process



Clearwell



Pump Station



Recharge
Wells



Phase II Overview – SWTP



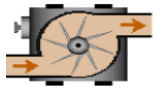
Phase II Overview – SWTP

Remove Solids, Bacteria, and Other Small Organisms

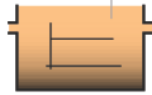
Little
Arkansas
River



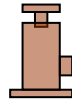
Intake



Presedimentation



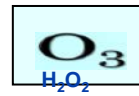
Strainers



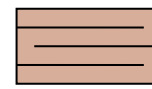
Membrane
Ultrafiltration



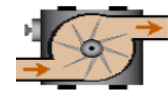
Advanced
Oxidation
Process



Clearwell



Pump Station



Recharge
Wells



Phase II Overview – SWTP

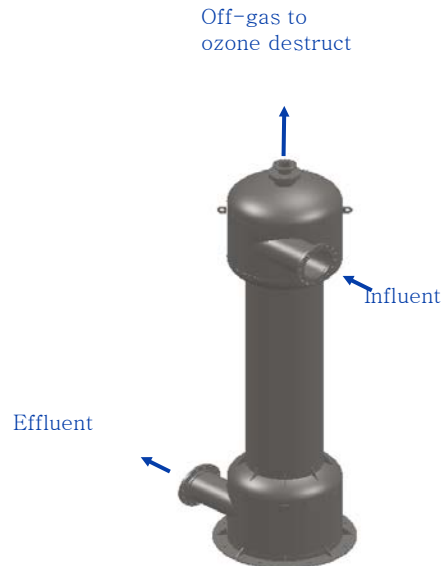
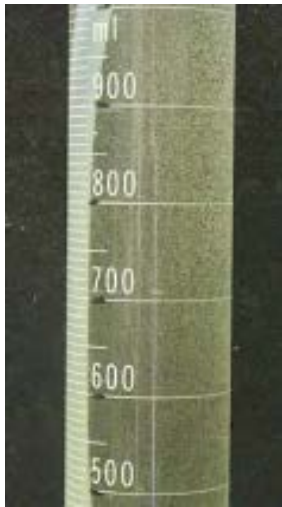
Inactivate Viruses, Remaining Bacteria & Destroy Atrazine



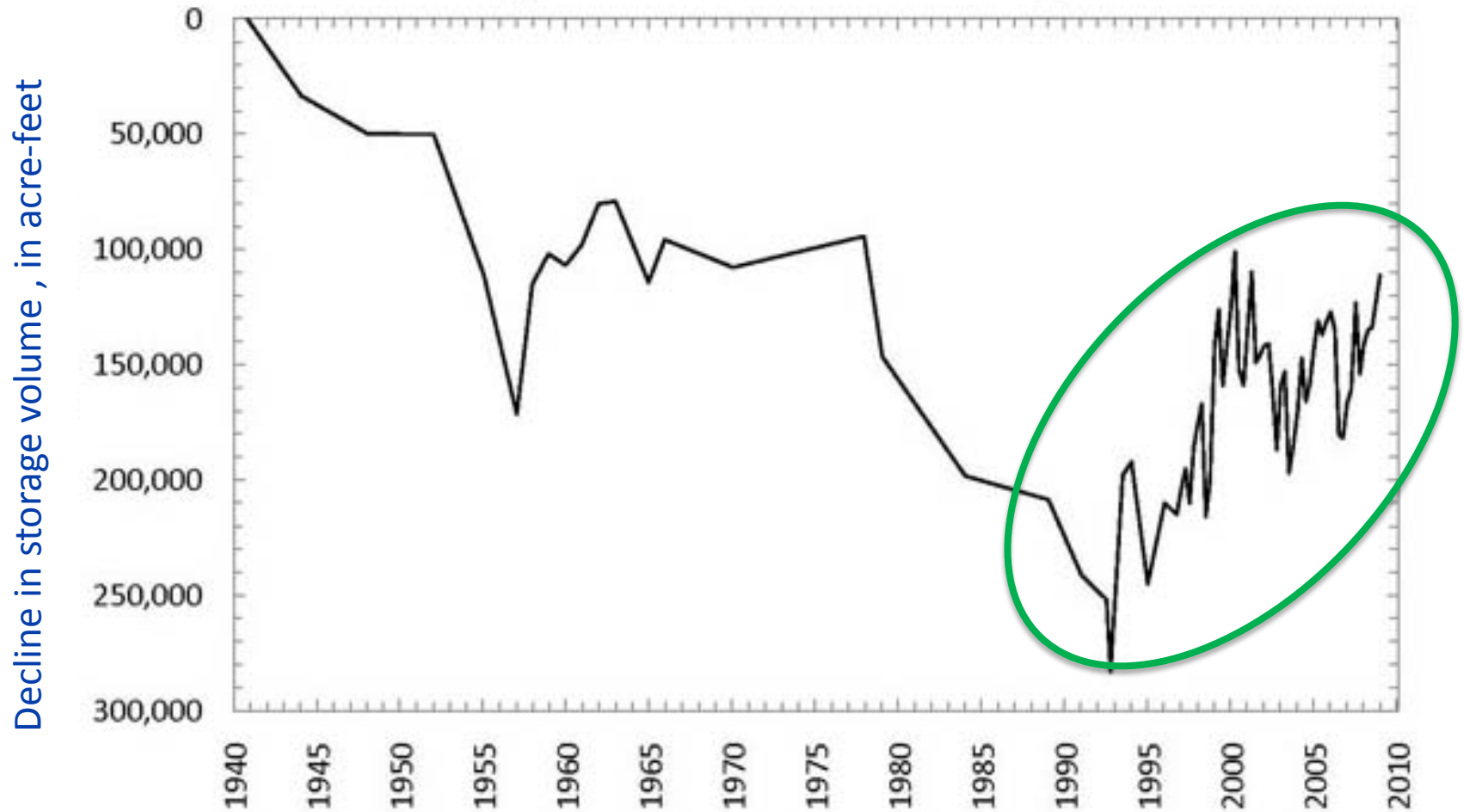
Phase II Overview – SWTP

Major Treatment Processes – AOP

- ▶ Degasifiers
 - Untransferred oxygen/ozone
 - Slow separation due to very small bubbles
 - 2-Phase Flow Concerns



ILWSP Plan & ASR Results



Decline in storage volume, since 1940

Future Phases of Wichita ASR

- ▶ Additional recharge/recovery wells
- ▶ Bank storage sells
- ▶ Continued administrative review and modification
- ▶ Continued optimization of plant and well operations

Wichita ASR Today

- ▶ ASR Phase One and Two constructed
- ▶ To date – more than two billion gallons (over 6,100 AF) have been recharged
- ▶ Continue to evaluate projected demands and utilization of all water resources
- ▶ Continued review and discussion of regulatory framework

BURNS  MCDONNELLSM

Recharge Recovery Wells (RRWs)



- ▶ Recharge Diversion Well Water in the Aquifer & Form Hydraulic Barrier from Chloride Plumes

RIVER DIVERSION WELL



Capture Bank Storage Water From the Aquifer

RECHARGE BASIN



Recharge Surface and Diversion Well Water in the Aquifer & Form Hydraulic Barrier from Chloride Plumes

Phase II Overview – SWTP & Intake

Goals

- ▶ Solids/sediment removal
- ▶ Atrazine removal
- ▶ Mitigation of bromate formation
- ▶ Treated to potable water standards
- ▶ Treatment Goals

Raw Water

Parameter	Max
Turb (NTU)	1000
Atrazine (ug/L)	20
Bromide (mg/L)	0.3
TOC (mg/L)	20

Membrane Goals

Recovery (%)	90.0
Max. Net Flux (gfd)	39.5
Turbidity (NTU)	<1

AOP Goals

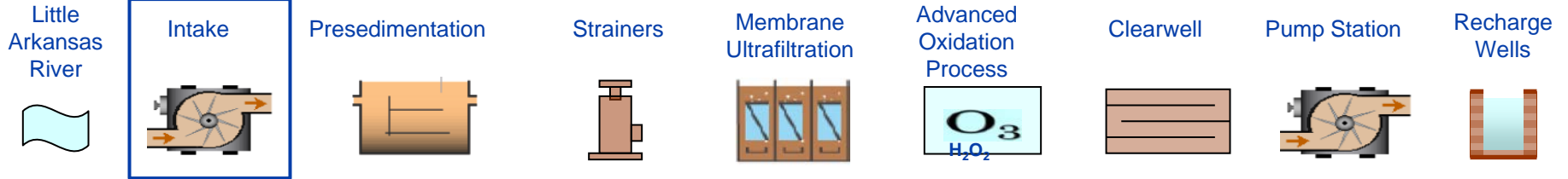
Parameter	Influent	Effluent
pH	7	6 to 9
Atrazine (ug/L)	20	<3
Bromide (mg/L)	0.3	N/A
Bromate (mg/L)	N/A	<0.01
Virus Inactivation	4-Log Reduction	

Finished Water

Parameter	Max
Turb (NTU)	<1
Atrazine (ug/L)	<3
Bromate (ug/L)	<10
Crypto	2-log
Giardia	3-log
Virus	4-log

Phase II Overview – Intake

Divert Water from Little Arkansas River



Phase II Overview – Intake

Remove Solids



Phase II Overview – SWTP



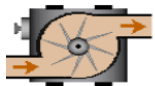
Phase II Overview – SWTP

Remove Solids

Little
Arkansas
River



Intake



Presedimentation



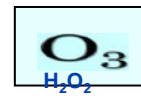
Strainers



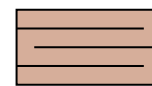
Membrane
Ultrafiltration



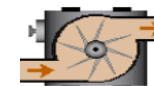
Advanced
Oxidation
Process



Clearwell



Pump Station



Recharge
Wells



Phase II Overview – SWTP

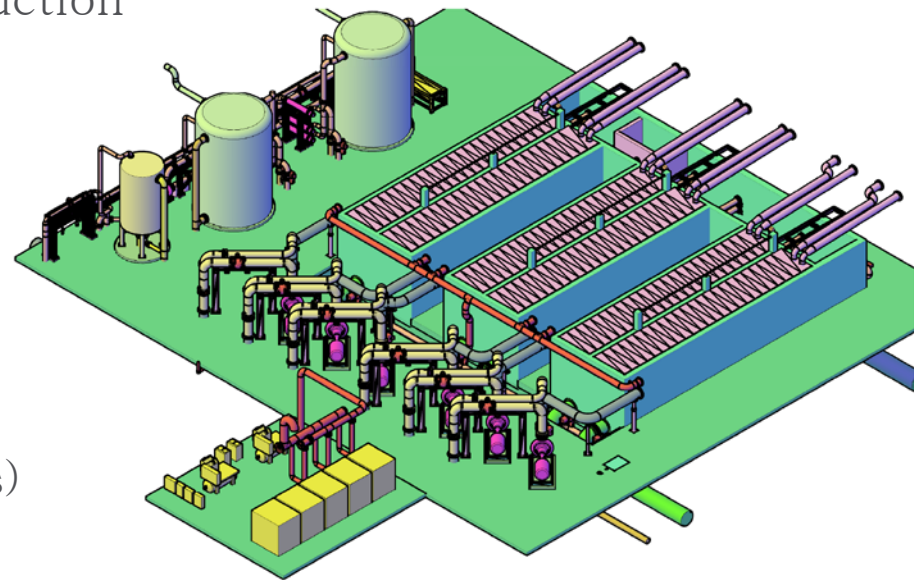
Remove Solids, Bacteria, and other small organisms



Phase II Overview – SWTP & Intake

Major Treatment Processes – Membranes

- ▶ Ultrafiltration, GE Zenon Zee-Weed 500d, 0.04 micron
- ▶ Membranes are submerged, under suction
- ▶ 6 Trains
- ▶ 7 Cassettes/Train
- ▶ 36 Modules/Cassette
- ▶ = ~2 million total fibers
- ▶ 1,140,480 ft² total surface area
- ▶ Cleaning is critical
 - Sodium hypochlorite cleaning (organics)
 - Citric acid cleaning (inorganics)
 - Air scour
 - Backpulsing
 - Long-term storage for intermittent operations



Phase II Overview – SWTP & Intake

Major Treatment Processes – Membranes

- ▶ Permeate Pumps



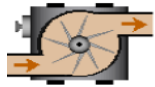
Phase II Overview – SWTP

Inactivate Viruses, remaining bacteria & destroy atrazine

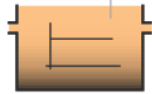
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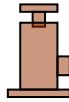
Intake



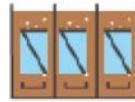
Presedimentation



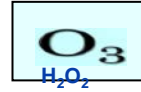
Strainers



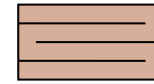
Membrane
Ultrafiltration



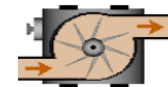
Advanced
Oxidation
Process



Clearwell



Pump Station



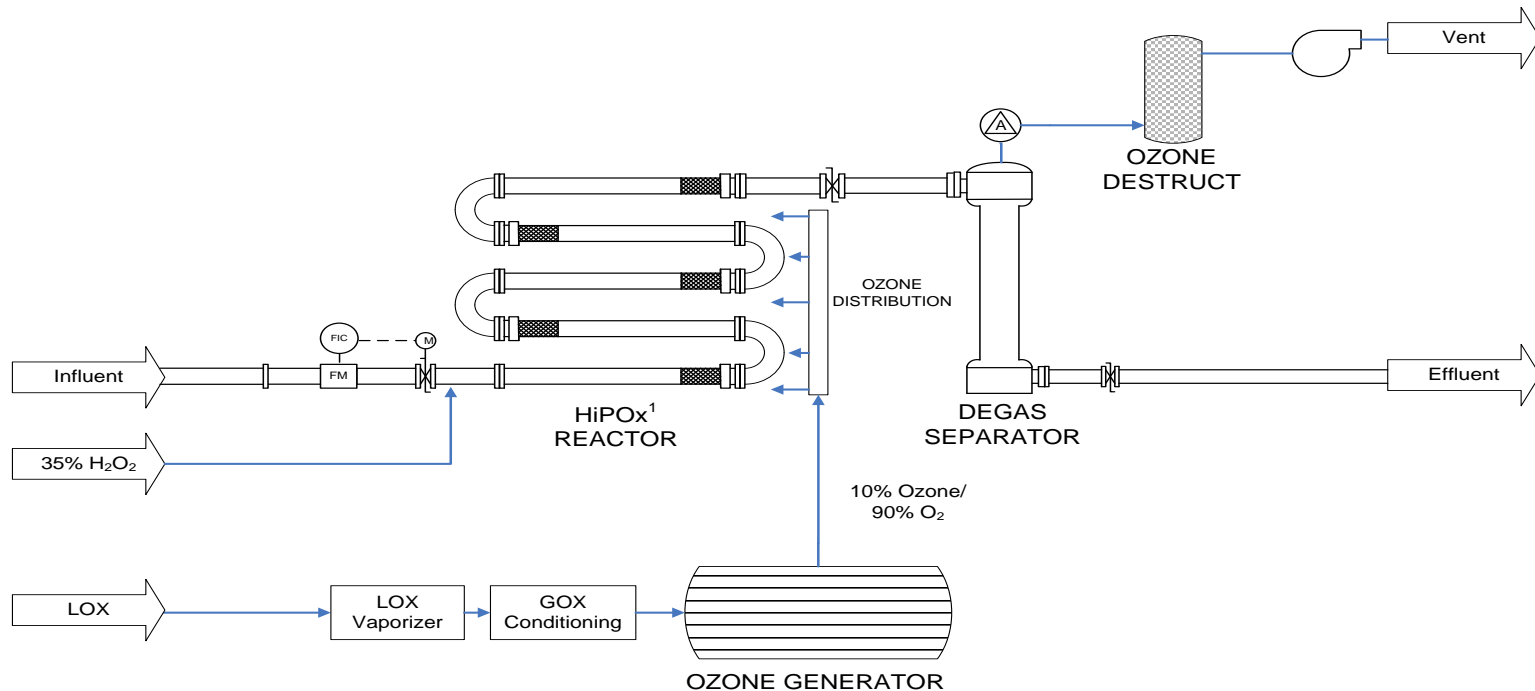
Recharge
Wells



Phase II Overview – SWTP

Major Treatment Processes – AOP

- ▶ Advanced Oxidation Process
- ▶ Ozone and Hydrogen Peroxide (Per-ozone)



Phase II Overview – SWTP

Major Treatment Processes – AOP

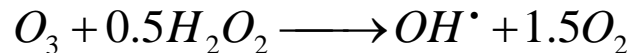
- ▶ Destroys atrazine while limiting bromate formation

AOP REACTION PROCESS

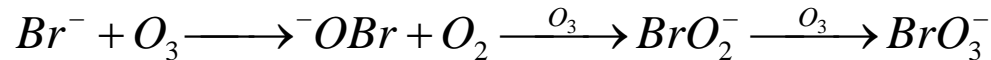
Destruction of Atrazine



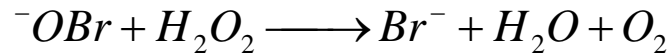
Production of Hydroxyl Radicals using Hydrogen Peroxide and Ozone (35% H₂O₂ and 10% O₃/90% O₂)



Bromate Formation



(limit $\text{}^- \text{OBr}$ Formation)



(revert $\text{}^- \text{OBr}$ back to Bromide)

$\text{}^- \text{OBr}$ = hypobromide

Phase II Overview – SWTP

Major Treatment Processes – AOP

- ▶ Ozone Generator (4,100 PPD)



Phase II Overview – SWTP

Major Treatment Processes – AOP

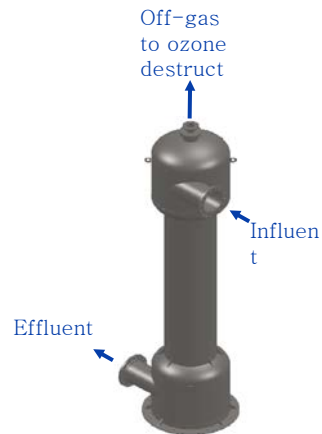
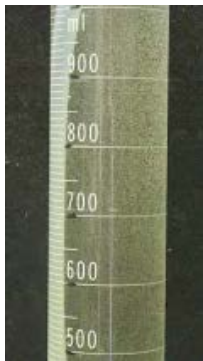
- ▶ Ozone Destruct (Thermal/Catalytic)



Phase II Overview – SWTP

Major Treatment Processes – AOP

- ▶ Degasifiers
 - Untransferred oxygen/ozone
 - Slow separation due to very small bubbles
 - 2-Phase Flow Concerns



Phase II Overview – SWTP

Finished Water Storage



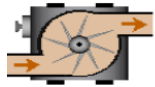
Phase II Overview – SWTP

Transfer Water to Aquifer

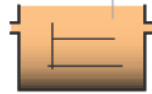
Little
Arkansas
River



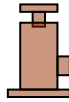
Intake



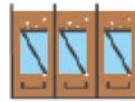
Presedimentation



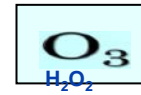
Strainers



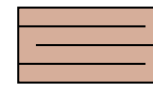
Membrane
Ultrafiltration



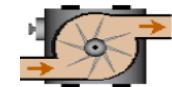
Advanced
Oxidation
Process



Clearwell



Pump Station



Recharge
Wells



Phase II Overview –

RRW Drilling

Recharge



Phase II Overview –

RRW Construction
Recharge



Phase II Overview = Recharge

30 RRWs Added

- ▶ 30 MGD Tested Production Rate
- ▶ 46.4 MGD Tested Recharge Rate
 - Varies with water level



Phase II Overview –

Recharge

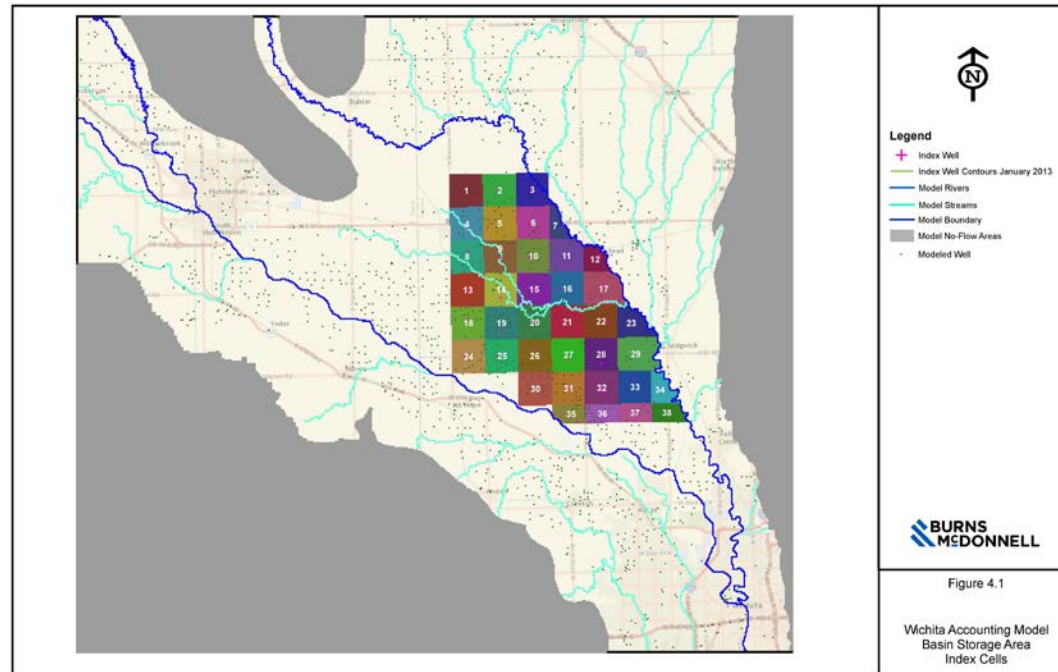
Recharge Basin 36



Continued Work

1991 – Present

- ▶ Process Startup & Operations
 - Why Ty isn't here today
- ▶ Process Optimization
 - AOP dosages drastically reduced
 - Membrane cleaning optimization
 - Recharge well modifications, maintenance and optimization
- ▶ Continued Enhancement Evaluation
- ▶ Regulatory Modifications
- ▶ Annual Groundwater Modeling & Recharge Accounting



Successes

- ▶ 1997 KCA Public Works Award – Demonstration Project
- ▶ 1999 ACEC Engineering Excellence Award – Demonstration Project
- ▶ 1999 MO-CEC Excellence Award – Demonstration Project
- ▶ 2000 KSPE Achievement Award – Demonstration Project
- ▶ 2000 Wichita SPE Achievement Award – Concept Design
- ▶ 2011 DBIA Best Project Award – Phase II SWTP & Intake
- ▶ 2012 AGC Award of Honor – Phase II SWTP & Intake
- ▶ 2015 ACEC National Recognition Award – Phase II SWTP & Intake
- ▶ 2015 Global Water Intelligence Award Finalist – Phase II